

Split

Work Order ID 73292-1

Wednesday, August 31, 2011 10:43:36 AM



Page 1

Item ID: D3065-041

Accept



Setup / Start



Revision ID:

Stop



Item Name: Step Leg Assembly III

Start Date: 9/1/2011 Start Qty: 50.00



Cust Item ID:

Required Date: 9/15/2011 Req'd Qty: 50.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

D3065

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D3065 and Identify as D3065-041

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: ALT

0.00



Packaging

Memo

0.00

Packaging

9/30/09/27 (10)

(H0)

11.09.28

10 φ

# Work Order ID 73292

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Item ID: D3065-041

Revision ID:

Item Name: Step Leg Assembly III

Start Date: 9/1/2011 Start Qty: 50.00

Required Date: 9/15/2011 Req'd Qty: 50.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:



Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/10/03  
ME 11-09-29

# Picklist Print

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Work Order ID: 73292

Parent Item: D3065-041

Parent Item Name: Step Leg Assembly Hi



Start Date: 9/1/2011

Required Date: 9/15/2011

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3065-1



Step Spacer

Manufactured

No

100

Each

47.0000

1

50



Location

Loc Qty

Loc Code

GA

47

69826

47

100

Each

8.0000

1

50



D3065-3



Step Spacer

Manufactured

No

Location

Loc Qty

Loc Code

GA

8

69827

8

100

Each

2.0000

2

100



D3065-5



Step Leg

Manufactured

No

Location

Loc Qty

Loc Code

GA

2

67222

1

69825

1

100

Each

3.0000

1

50



D3065-7



Step Spacer

Manufactured

No

Location

Loc Qty

Loc Code

GA

3

69828

3

EP 9/1/09/27

EP 9/1/09/27

B73290 (2x)

EP 9/1/09/27

B73289 (19x)

EP 9/1/09/27

B73291 (7x)

# Picklist Print

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Work Order ID: 73292

Parent Item: D3065-041

Parent Item Name: Step Leg Assembly Hi



MS20470AD4-4

Purchased

No

100

Each

3,760,000

30

1500



Rivet, Universal Head

Start Date: 9/1/2011

Required Date: 9/15/2011

Start Qty: 50.00

Required Qty: 50.00



*gfs 10/9/27*

Location

Loc Qty

Loc Code

ST139

78

117423

78

ST319

3682

116188

136

116391

66

118614

3480

*300*

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Shop Packet Print

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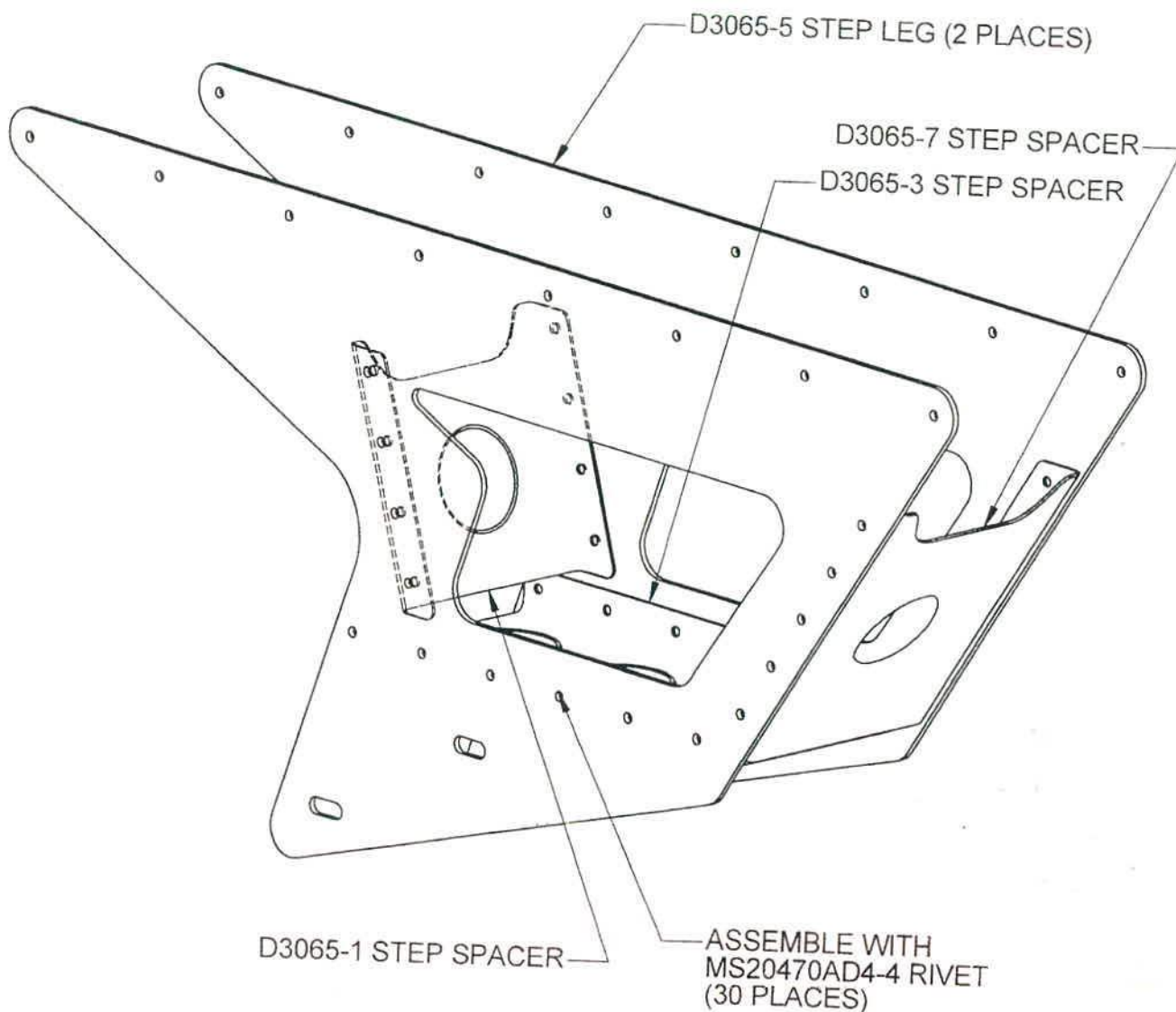




DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3065	REV. B
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SHEET 1 OF 5
A 02.09.11		NEW ISSUE	SCALE 1:2
B 06.05.23		ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

*06.06.20* *[Signature]*



## D3065-041 STEP LEG ASSEMBLY

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